

Roll Orientation Confirmation Reference

Use this sheet to align the buyer, converter and equipment owner on one marked roll reference before approving printed roll stock film.

Not a universal unwind-number chart. Do not approve a roll by number alone. Attach the actual supplier chart or machine web-path sketch and confirm all directions against that reference. This sheet is not a machine-compatibility or production guarantee.

Project and shared reference

Project / product	Packaging machine make / model
Chart supplier and chart name	Chart revision / date and code
Attached machine web-path diagram / roll sketch reference	
File title, drawing number or marked physical sample reference	

Orientation to confirm on the same reference

Viewing direction for left and right	Print-facing / film-construction reference
Looking in the web-travel direction, or another clearly stated viewpoint	State which surface or laminate side the view refers to
Leading artwork edge in web travel	Registration / eye-mark side and position
Product-contact / sealant side	Wound in / wound out, if applicable

Review notes and open items

Final specification reference, open questions and agreed next check	
Buyer / converter contact and date	Equipment owner review contact and date

Reference reading: <https://masupack.com/packaging-film-unwind-direction/>
Roll stock inquiry: <https://masupack.com/film-rolls/>
Preparation reference only — not an approved production specification. Complete this sheet offline; it does not submit or store information.